

CERTIFICATE OF CONFORMITY

Certificate no.:
147009-2013-AQ-FIN-FINAS

Initial certification date:
18 December 2013

Valid:
19 December 2022 – 18 December 2025

This is to certify that the welding operations and associated activities which influence the integrity of welds of:

Stalatable Oy

Taivalkatu 7, 15170 Lahti, Finland

and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Quality requirements for fusion welding of metallic materials in the standard

ISO 3834-2:2021

This certificate is valid for the following scope:

Production of stainless steel hollow sections, profiles and components.

For a description of the welding activities see Appendix accompanying this Certificate.

Place and date:
Espoo, 28 November 2022



For the issuing office:
DNV - Business Assurance
Keilaranta 1, 02150 Espoo, Finland



Kimmo Haarala
Management Representative

Appendix to Certificate

Stalatable Oy

Locations included in the certification are as follows:

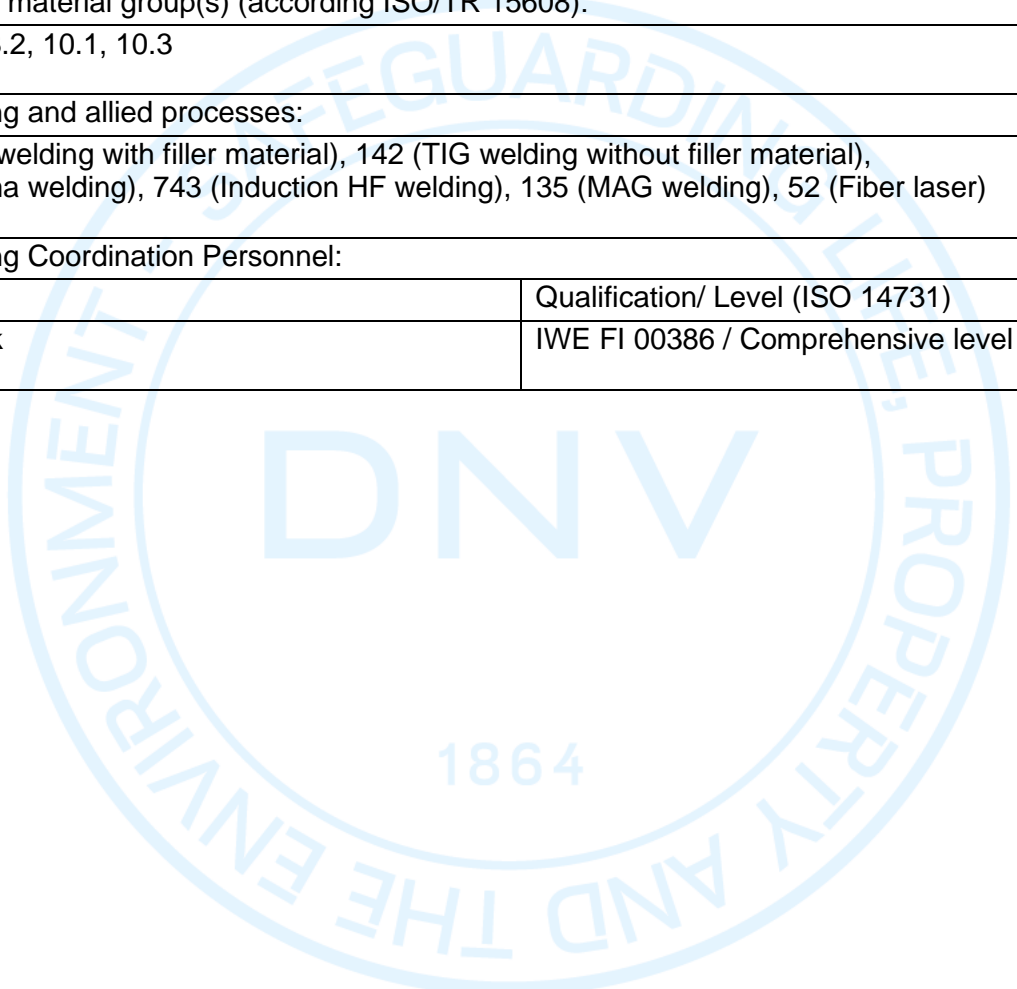
Site Name	Site Address	Site Scope
Stalatable Oy	Taivalkatu 7, 15170 Lahti, Finland	Production of stainless steel tubes and components.
Stalatable Sp. z o.o. (Stryków, Poland)	ul. Przemysłowa, 10, 95-010 Stryków Sosnowiec-Pieńki, Poland	Production of stainless steel tubes and components.



Appendix to Certificate

Stalatable Oy, Finland
 SCOPE OF ACTIVITY

1 - Type of product(s):	
Welded stainless steel hollow sections and profiles.	
2 - Parent material group(s) (according ISO/TR 15608):	
7.1, 8.1, 8.2, 10.1, 10.3	
3 - Welding and allied processes:	
141 (TIG welding with filler material), 142 (TIG welding without filler material), 15 (Plasma welding), 743 (Induction HF welding), 135 (MAG welding), 52 (Fiber laser)	
4 - Welding Coordination Personnel:	
Name	Qualification/ Level (ISO 14731)
Lari Brask	IWE FI 00386 / Comprehensive level



Appendix to Certificate

Staltube Sp. z o.o., Poland

SCOPE OF ACTIVITY

1 - Type of product(s):	
Welded stainless steel hollow sections, profiles and components.	
2 - Parent material group(s) (according ISO/TR 15608):	
7.1, 8.1, 8.2, 10.1, 10.3	
3 - Welding and allied processes:	
135 (MAG welding), 141 (TIG welding with filler material), 142 (TIG welding without filler material)	
4 - Welding Coordination Personnel:	
Name	Qualification/ Level (ISO 14731)
Lari Brask	IWE FI 00386 / Comprehensive level

